

Work-Order ID 52554

September 30, 2009 11:28:34 AM



Page 1

Item ID: D350-578-021

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Bearpaw

Start Date: 30/09/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 4.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: *PP*

Date: *09-9-30*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2672

Rev B1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-021 CHG005

8-26/05

for BG 09/10/08

160

0.00



Packaging

Packaging

Memo

0.00

Packaging

Pick: Packing Kit (Note: D2672B is on the BOM as material from step 3)

MD 09/10/08 x4
9/10/08 1P

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

20 8-26/05

(15)

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Item ID: D350-578-021

Accept



Setup Start



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Stop



Item Name: Bearpaw

Start Date: 30/09/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-021
Stock ☐ Location: _____☐ Identify and

190



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

ME
09-10-16

Picklist Print

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4

Work Order ID: 52554

Parent Item: D350-578-021RevB1

Parent Item Name: Bearpaw



Comments:

Start Date: 30/09/2009

Required Date: 16/10/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2672RevB1 2x 		Manufactured	No				Each	0.0000	8.0000			
Bearpaw 13" X 24", 206 MS21042L4 12x 		Purchased	No			110	Each	7,345.000	48.0000			
Nut												

1352355 9x
B21182 1x

Warehouse Location

Main Warehouse

Warehouse	Loc Qty	Loc Code
ST	7345	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	
112314	1090	
15924	0	
7690	24	
8182	41	

12x
48x 112314 mo 09/10/08

AN4-17A 12x


Bolt

Purchased No

170 Each 2,068.000 48.0000

Warehouse Location

Main Warehouse

Warehouse	Loc Qty	Loc Code
ST	2068	
105653	5	
107321	58	
109061	5	
111758	1000	
112314	1000	

48 x 107321 mo 09/10/08
111758 12x

Picklist Print

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Parent Item: D350-578-021RevB1



Parent Item Name: Bearpaw

Start Date: 30/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 		Purchased	No			170	Each	7,149.000	96.0000			

S
x4

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7149

102929

2

105906

4

106277

2

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

1315

112314

4595

16941

0

170

f

204.5700

10.0000



96x 112314 CU MO 09/10/08

S
x6

D2182BRevC

x6 @ 5.00

Manufactured

No



Rubber Cushion

=> mca 5/10/08

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

204.57

28042

7.33

30872

0.33

45405

196.91

6x5 45405 CU 10 X 45405 MO 09/10/08

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Shop Packet Print

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Picklist Print

Page 3

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Work Order ID: 52554



Parent Item: D350-578-021RevB1



Parent Item Name: Bearpaw

Start Date: 30/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2274RevF	12x	Manufactured	No			170	Each	606.0000	48.0000			



Radius Block

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	606	
22494	0	
23174	0	
36624	17	
38173	6	
42099	34	
43838	62	
47796	32	
50227	131	
51425	324	

48x 50227
12x 51425
md 09/10/08

D2438RevC



Clamp

Manufactured No

170 Each 53.0000 24.0000



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	53	
46113	53	

6x
24x 46113
md 09/10/08

Picklist Print

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Parent Item: D350-578-021RevB1



Parent Item Name: Bearpaw

Start Date: 30/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2529RevE 128 Manufactured No 170 Each 454.0000 48.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

454

51406

454

170

sf

523.2231

19.3684

MUHMWB10



UHMW 1" Black

Purchased

No

+12

48 x 51406

PO 9/10/10 ①
MO 09/10/08 (4)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

446.5752

112186

126.5752

112514

200

112681

120

Main Warehouse

ST

76.6479

108762

11

109186

5

110520

8

110721

10.5602

111354

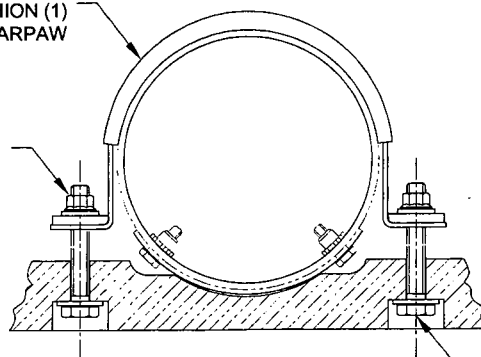
42.0877

N/A

REFERENCE ONLY

D2438 CLAMP (1)
D2182B050 RUBBER CUSHION (1)
3 PL PER BEARPAW

MS21042L4 NUT (1)
AN960JD416 WASHER (1)
D2274 RADIUS BLOCK (1)
D2529 WASHER (1)
AN4-17A BOLT (1)
6 PL PER BEARPAW



ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

Section A-A
Figure 4 – Clamping Detail

5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: F
Date: 08.08.28